





# **MOCVD Routes to 2D Crystals**

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## **Layered Materials**





## The TMD Synthesis "Atlas" Natural Bulk Crystals **Chem/Mech** Exfoliation **Transition Metal Dichalcogenide** (MX<sub>2</sub>)

S. Das, J.A. Robinson, M. Terrones, et al. Annual Review of Materials Research, 45, 1-27 (2015)



## **Tungsten Diselenide (WSe<sub>2</sub>)**



#### Metalorganic Chemical Vapor Deposition



- Highly scalable process
- Excellent control over W:Se ratio





S.M. Eichfeld, J.M. Redwing, J.A. Robinson, et al., ACS Nano, 2015, 9 (2), pp 2080–2087



## Tungsten Diselenide (WSe<sub>2</sub>)



- Defects serve as nucleation sites in 2D materials.
- Typical defects are chalcogen (S,Se,Te) vacancies.

Temp (°C)	Time (min)	Pre- Anneal	Pressure (Torr)
800	30	500C, 15min	700



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Se:W ratio has significant impact on domain size, shape, and "defect" formation



Height 400.0 nm Se:W Ratio: 170



Height 400.0 nm Se:W Ratio: 400



Height 400 Se:W Ratio: 800



Se:W Ratio: 14000



#### AND LAYERED MATERIALS WSe<sub>2</sub> on Free Standing Graphene Templates MATERIALS SCIENCE AND ENGINEERING COLLEGE OF EARTH AND MINERAL SCIENCE





![](_page_6_Picture_4.jpeg)

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As Prepared

After MOCVD Growth

- Developed process to produce freestanding van der Waals heterostructures
- Ideal for investigating layer-layer interaction with graphene

A. Azizi, N. Alem, et al. ACS Nano 9 (2015) 4882.

![](_page_7_Picture_0.jpeg)

50 nm

## WSe<sub>2</sub> – Epitaxy and Defects

![](_page_7_Picture_2.jpeg)

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![](_page_7_Figure_4.jpeg)

(a) TEM image and (b) SAD pattern showing epitaxial relationship between WSe<sub>2</sub> and graphene
(c) Structural model showing alignment of W atoms in WSe<sub>2</sub> and C atoms in graphene (circled in red)

![](_page_7_Picture_6.jpeg)

(a) HAADF-STEM image of monolayer and multilayer  $WSe_2$  HAADF-STEM images of (b) monolayer  $WSe_2$  and (c) edge region showing W-termination

d) TEM image showing nucleation near grain boundary in graphene

![](_page_8_Picture_0.jpeg)

**SiC Substrate** 

## Pulsed MOCVD growth of GaN

#### **Epitaxial Graphene**

![](_page_8_Picture_3.jpeg)

![](_page_8_Figure_4.jpeg)

## Cross-section TEM of GaN growing between graphene and SiC substrate

Ke Wang, PSU MCL

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![](_page_8_Picture_7.jpeg)

![](_page_9_Picture_0.jpeg)

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![](_page_9_Picture_2.jpeg)

#### Pathways for Ga intercalation:

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![](_page_9_Figure_4.jpeg)

![](_page_10_Picture_0.jpeg)

Two structurally different 2D layers of GaN at interface:

- Low buckled 2D GaN near graphene
- Highly buckled 2D GaN with nitrogen termination
- Only observed with graphene encapsulation

Ke Wang, PSU MCL

![](_page_11_Picture_0.jpeg)

![](_page_11_Picture_1.jpeg)

#### Electronic Structure of 2D GaN Layers

![](_page_11_Figure_3.jpeg)

Predicted bandgap energies:

Low buckled GaN	E <sub>g</sub> =4.96 eV
High buckled GaN	E <sub>g</sub> =4.24 eV

Composite structure  $E_q=2.02 \text{ eV}$ 

Ram Krishna Ghosh and Suman Datta

![](_page_12_Picture_0.jpeg)

![](_page_12_Picture_1.jpeg)

![](_page_12_Figure_2.jpeg)

![](_page_13_Picture_0.jpeg)

## Summary

![](_page_13_Picture_2.jpeg)

- MOCVD is a promising technique for TMDs and layered materials
- Graphene encapsulated MOCVD growth viable method to stabilize 2D GaN
- Future work directed at heterostructure growth, alloys & doping

PSU Collaborators Dr. Sarah Eichfeld (MRI) Dr. Josh Robinson (MatSE) Dr. Nasim Alem (MatSE) Dr. Suman Datta (EE) Dr. Ke Wang (MRI) Dr. Tom Jackson (EE)

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![](_page_13_Picture_8.jpeg)

### Acknowledgements

![](_page_13_Picture_10.jpeg)

<u>Graduate Students</u> Xiaotian Zhang Zakaria Al Balushi Nathan Martin Mel Hainey Jr.

Postdoctoral Scholars Chen Chen Jarod Gagnon Tanushree Choudhury

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![](_page_14_Picture_1.jpeg)

![](_page_14_Figure_2.jpeg)

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![](_page_15_Picture_1.jpeg)

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![](_page_16_Picture_2.jpeg)

#### Materials discovery with computation

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![](_page_17_Figure_1.jpeg)

![](_page_18_Picture_0.jpeg)

![](_page_18_Picture_1.jpeg)

![](_page_18_Picture_2.jpeg)

![](_page_19_Picture_0.jpeg)

![](_page_19_Picture_1.jpeg)

Polarization-induced Topological insulators for memory and quantum computing

*Phys. Rev. Lett.* **109,** 186803 (2012)

#### **Exotic physics**

Single-photon emitters for quantum optics and communication

Nano Lett. 14, 982–986 (2014)

Nat. Mater. 5, 887-892 (2006)

![](_page_19_Picture_8.jpeg)